WESTERN KENTUCKY PREPARATION PLANTS and RAIL LOADING FACILITIES

April, 2004

Kentucky Coal Council
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Dennis McCully, West Kentucky Representative
INTRODUCTION

This report includes a directory of the coal preparation plants and/or coal rail loading facilities currently located in Western Kentucky. The directory lists prep and rail facilities, operating companies, and detailed locational and operational information. Also, detailed coal rail siding information is shown for each facility having direct rail transportation service.

Six coal facilities in West Kentucky are preparation plants and rail loading facilities combined, and three facilities are coal rail loading only. Fourteen facilities are preparation plants only, with the raw run-of-mine coal being trucked or conveyed into the facility and washed coal being transported out of the facility by truck, or by a belt conveyor to a river terminal.

There is currently one synthetic fuel plant located in Western Kentucky, see page 7.

Western Kentucky Preparation Plants and Rail Loading Facilities, 2004

<table>
<thead>
<tr>
<th>Types of Facilities</th>
<th>Total Facilities</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rail Only</td>
<td>3</td>
</tr>
<tr>
<td>Prep Only</td>
<td>14</td>
</tr>
<tr>
<td>Prep &amp; Rail</td>
<td>6</td>
</tr>
<tr>
<td>Total</td>
<td>23</td>
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</tbody>
</table>

Types of Coal Preparation Plants in Western Kentucky, 2004

<table>
<thead>
<tr>
<th>County</th>
<th>Water Only Processing</th>
<th>Heavy Media Processing</th>
<th>Total</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Number of Plants</td>
<td>Capacity (tons/hr)</td>
<td>Number of Plants</td>
</tr>
<tr>
<td>Henderson</td>
<td>-</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>Hopkins</td>
<td>6</td>
<td>2,115</td>
<td>1</td>
</tr>
<tr>
<td>Muhlenberg</td>
<td>1</td>
<td>125</td>
<td>2</td>
</tr>
<tr>
<td>Ohio</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Union</td>
<td>1</td>
<td>300</td>
<td>3</td>
</tr>
<tr>
<td>Webster</td>
<td>1</td>
<td>1,050</td>
<td>3</td>
</tr>
<tr>
<td>WKY Totals</td>
<td>8</td>
<td>3,590</td>
<td>11</td>
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</table>

April, 2004

Kentucky Coal Council
### Coal Rail Loading Facilities by County and Company, 2004

<table>
<thead>
<tr>
<th>County</th>
<th>Company</th>
<th>Facility</th>
<th>Railroad 1</th>
<th>Railroad 2</th>
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<tbody>
<tr>
<td>Union</td>
<td>American Engr. &amp; Const. Co.</td>
<td>Pyro-Plants 2 &amp; 3</td>
<td>West Ky Railway</td>
<td></td>
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<tr>
<td>Webster</td>
<td>American Engr. &amp; Const. Co.</td>
<td>Caney Creek Siding</td>
<td>West Ky Railway</td>
<td></td>
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<tr>
<td>Webster</td>
<td>American Engr. &amp; Const. Co.</td>
<td>Providence Prep Plant</td>
<td>CSXT West Ky</td>
<td></td>
</tr>
<tr>
<td>Hopkins</td>
<td>Cardinal River Resources, Inc.</td>
<td>No. 1 Tipple</td>
<td>CSXT West Ky</td>
<td></td>
</tr>
<tr>
<td>Hopkins</td>
<td>Charolais Corporation</td>
<td>Grapevine Tipple</td>
<td>CSXT West Ky</td>
<td></td>
</tr>
<tr>
<td>Hopkins</td>
<td>Hopkins County Coal, LLC</td>
<td>Volunteer Prep Plant</td>
<td>CSXT West Ky</td>
<td>P &amp; L</td>
</tr>
<tr>
<td>Hopkins</td>
<td>Pleasant View Terminal, Inc.</td>
<td>Pleasant View Terminal</td>
<td>P &amp; L</td>
<td></td>
</tr>
<tr>
<td>Hopkins</td>
<td>Warrior Coal, LLC</td>
<td>Warrior Prep Plant</td>
<td>CSXT West Ky</td>
<td>P &amp; L</td>
</tr>
<tr>
<td>Webster</td>
<td>Webster County Coal, LLC</td>
<td>Dotiki Mine Prep Plant</td>
<td>CSXT West Ky</td>
<td></td>
</tr>
</tbody>
</table>

*Denotes dual service or access to P & L or CSXT.

### Coal Rail Loading Facilities Index by County and Siding Name, 2004

<table>
<thead>
<tr>
<th>County</th>
<th>Siding Name</th>
<th>Railroad</th>
<th>Rail Car Capacity</th>
<th>Operating Company</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hopkins</td>
<td>Bernard</td>
<td>CSXT West Ky</td>
<td>60 – 4 hr unit train</td>
<td>Charolais Corporation</td>
</tr>
<tr>
<td>Hopkins</td>
<td>Providence # 1</td>
<td>CSXT West Ky</td>
<td>100 – 4 hr unit train</td>
<td>Cardinal River Resources, Inc.</td>
</tr>
<tr>
<td>Hopkins</td>
<td>Cimarron</td>
<td>CSXT West Ky*</td>
<td>100 – 4 hr unit train</td>
<td>Hopkins County Coal, LLC</td>
</tr>
<tr>
<td>Hopkins</td>
<td>Oriole</td>
<td>P &amp; L</td>
<td>100 – 4 hr unit train</td>
<td>Pleasant View Terminal, Inc.</td>
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<tr>
<td>Hopkins</td>
<td>Cardinal # 9</td>
<td>P &amp; L*</td>
<td>120 – 4 hr unit train</td>
<td>Warrior Coal, LLC</td>
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<tr>
<td>Union</td>
<td>Pyro/Tradewater</td>
<td>West Ky Railway*</td>
<td>120 – 4 hr unit train</td>
<td>American Engr. &amp; Const. Co.</td>
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<td>Webster</td>
<td>Diamond J</td>
<td>CSXT West Ky</td>
<td>100 – 4 hr unit train</td>
<td>American Engr. &amp; Const. Co.</td>
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<td>Webster</td>
<td>Caney Creek</td>
<td>West Ky Railway*</td>
<td>70 – 4 hr unit train</td>
<td>American Engr. &amp; Const. Co.</td>
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<tr>
<td>Webster</td>
<td>Dotiki</td>
<td>CSXT West Ky</td>
<td>100 – 4 hr unit train</td>
<td>Webster County Coal, LLC</td>
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</table>

*Denotes dual service or access to P & L or CSXT.
<table>
<thead>
<tr>
<th>Company Name</th>
<th>Plant Name</th>
<th>Capacity (tons/hr.)</th>
<th>County</th>
<th>Course</th>
<th>Fine</th>
<th>Dewatering</th>
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<tr>
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<td>Pyro Plants 2 &amp; 3</td>
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<td>Webster</td>
<td>Jig</td>
<td>Froth Flotation – Hydro Cyclones</td>
<td>Centrifuge</td>
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<tr>
<td>Black Diamond Resources</td>
<td>No. 1 Prep</td>
<td>35</td>
<td>Hopkins</td>
<td></td>
<td>Sieve Screens</td>
<td>Centrifuge</td>
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<tr>
<td>Cardinal River Resources</td>
<td>No. 1 Prep</td>
<td>500</td>
<td>Hopkins</td>
<td>H.M.Cyclones</td>
<td>H.M.Cyclones</td>
<td>Centrifuge</td>
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<tr>
<td>Centennial Resources, Inc.</td>
<td>Henderson Prep</td>
<td>550</td>
<td>Henderson</td>
<td>H.M. Vessel</td>
<td>H.M. Cyclones – Hydro Cyclones</td>
<td>Centrifuge</td>
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<tr>
<td>Charolais Coal, LLC</td>
<td>Vogue Fines Prep</td>
<td>125</td>
<td>Muhlenberg</td>
<td>Hydro &amp; Classifying Cyclones-Dryers-Screens</td>
<td>Screen Bowls</td>
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<tr>
<td>Charolais Corporation</td>
<td>St. Charles Prep</td>
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<td>Hopkins</td>
<td>Auger</td>
<td>Concentrating Tables – Hydro Cyclones</td>
<td>Centrifuge</td>
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<td>Dodge Hill Mng. Co., LLC</td>
<td>Dodge Hill Prep</td>
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<td>Union</td>
<td>Jig</td>
<td>Hydro Cyclones – Froth Flotation</td>
<td>Centrifuge</td>
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<td>Jig</td>
<td>Hydro Cyclones</td>
<td>Centrifuge</td>
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<tr>
<td>Island Creek Coal Company</td>
<td>Hamilton # 1</td>
<td>750</td>
<td>Union</td>
<td>H.M. Vessel</td>
<td>H.M. Cyclones</td>
<td>Centrifuge</td>
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<tr>
<td>Island Creek Coal Company</td>
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<td>Union</td>
<td>H.M. Vessel</td>
<td>H.M. Cyclones</td>
<td>Centrifuge</td>
</tr>
<tr>
<td>KenAmerican Resources</td>
<td>Paradise 9 Prep</td>
<td>650</td>
<td>Muhlenberg</td>
<td>H.M. Cyclones</td>
<td>Froth Flotation</td>
<td>Centrifuge</td>
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<tr>
<td>Kentucky Processing Co.</td>
<td>Richland Prep</td>
<td>200</td>
<td>Hopkins</td>
<td>Jig</td>
<td>Hydro Cyclones</td>
<td>Centrifuge</td>
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<tr>
<td>Patriot Coal Company</td>
<td>Grand Eagle Prep</td>
<td>500</td>
<td>Henderson</td>
<td>H.M. Vessel</td>
<td>H.M.Cyclones-Spiral System</td>
<td>Centrifuge-Screens</td>
</tr>
<tr>
<td>Peabody Coal Company</td>
<td>Camp # 9 Prep</td>
<td>2,000</td>
<td>Union</td>
<td>H.M. Vessel</td>
<td>H.M.Cyclones – Spiral System</td>
<td>Centrifuge</td>
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<tr>
<td>T &amp; T Washing, Inc.</td>
<td>No. 1 Prep</td>
<td>30</td>
<td>Hopkins</td>
<td></td>
<td>Sieve Screens</td>
<td>Centrifuge</td>
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<tr>
<td>Tennessee Valley Authority</td>
<td>Paradise Prep</td>
<td>2,000</td>
<td>Muhlenberg</td>
<td>H.M. Vessel</td>
<td>Froth Flotation-Hydro Cyclones</td>
<td>Filters- Centrifuge</td>
</tr>
<tr>
<td>Vision Processing Co.</td>
<td>Vision # 9 Prep</td>
<td>250</td>
<td>Webster</td>
<td>H.M. Vessel</td>
<td>Spiral System</td>
<td>Centrifuge</td>
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<tr>
<td>Warrior Coal, LLC</td>
<td>Warrior Prep</td>
<td>800</td>
<td>Hopkins</td>
<td>Jig</td>
<td>Hydro Cyclones – Spiral System</td>
<td>Centrifuge</td>
</tr>
<tr>
<td>Webster County Coal, LLC</td>
<td>Dotiki Prep</td>
<td>1,300</td>
<td>Webster</td>
<td>H.M.Cyclones</td>
<td>Hydro Cyclones – Spiral System</td>
<td>Centrifuge</td>
</tr>
</tbody>
</table>
Address: N/R
City, State, Zip: N/R
Contact Person: N/R
Title: N/R
270-639-6811
Facility: Caney Creek Siding
County: Webster
Nearest Town: Clay
Intersection: KY 270 - Springer Rd.
Quad: Bordley
37° 31' 20" / 87° 49' 55"
Rail Facility
Status: Active
RR: West Ky. Railway
Siding: Caney Creek
Siding #: N/A
70 Car Unit Train (4 Hrs)
Batch Weight
Autosampling
Access to CSXT & P&L via West Ky. RR
Supt. of Prep & Trans.

Address: N/R
City, State, Zip: N/R
Contact Person: N/R
Title: N/R
270-639-6811
Facility: Providence Prep Plant
County: Webster
Nearest Town: Providence
Intersection: KY 670 - US 41A
Quad: Providence
37° 25' 00" / 87° 46' 00"
Preparation and Rail Facility
Status: Active
RR: CSXT West Ky
Siding: Diamond J
Siding #: 44419
100 Car Unit Train (4 Hrs)
Certified Belt Scale

Black Diamond Resources
10155 Nebo Road
Nebo, KY 42441
Bill Wilson, Engineer
270-249-8455
Facility: No. 1
County: Hopkins
Nearest Town: Providence
Intersection: US 41A & Hwy 814
Quad: Nebo
37° 23' 00" / 87° 42' 52"
Preparation Plant
Status: In-Active
RR: CSXT West Ky
Siding: N/A
Portable Plant - rewashing slurry

Cardinal River Resources, Inc.
Hwy. 814
Providence, KY 42450
Kenneth O. Taylor, Jr., President
270-249-9477
Facility: No. 1 Tipple
County: Hopkins
Nearest Town: Providence
Intersection: KY 814 - US 41A
Quad: Nebo
37° 23' 00" / 87° 43' 50"
Preparation Plant
Status: In-Active
RR: NON-RAIL
Siding: N/A
Direct Access to River Terminal & Truck Access

Charolais Corporation
P.O. Box 1999
Madisonville, KY 42431
Donald E. Bowles, President
270-821-2913
Facility: Grapevine Tipple
County: Hopkins
Nearest Town: Madisonville
Intersection: KY 336 - Grapevine Road
Quad: Madisonville East
37° 17' 25" / 87° 28' 12"
Rail Facility
Status: In-Active
RR: CSXT West Ky
Siding: Bernard
Siding #: 44349
60 Car Unit Train (4 Hrs)
WKY Preparation Plants and/or Rail Loading Facilities, 2004

Charolais Coal, LLC
P.O. Box 1999
Madisonville, KY 42431
Donald E. Bowles, President
270-821-2913
Facility: Vogue Fines Plant
County: Muhlenberg
Nearest Town: Madisonville
Intersection: KY 70 - KY 175
Quad: Millport
37° 17' 50" / 87° 21' 50"
Preparation Plant
Modular Fines Recovery Plant
Rewashing slurry
Status: Active
RR: NON-RAIL
Siding: N/A
Siding #: N/A
Direct Beltline to River Terminal

Island Creek Coal Company
1741 Hilltop Road
Morganfield, KY 42437
Tommy Gatlin, Gen. Mine Mgr.
270-389-1071
Facility: Hamilton # 1 Prep
County: Union
Nearest Town: Spring Grove
Intersection: KY 871 - Hite Speece Rd.
Quad: Grove Center
37° 43' 35" / 88° 02' 16"
Preparation Plant
Status: In-Active
RR: NON-RAIL
Siding: N/A
Siding #: N/A
Direct Beltline to River Terminal

Patriot Coal Company
19060 Hwy 1078 South
Henderson, KY 42420
Kenny Allen, President
270-546-9430
Facility: Grand Eagle Prep
County: Henderson
Nearest Town: Hebbardsville
Intersection: KY 416-Audubon P
Quad: Delaware
37° 43' 55" / 87° 23' 25"
Preparation Plant
Status: Active
RR: NON-RAIL
Mike Bowling, Surface Supt.
Scott Smith, Prep Mgr.
270-546-7989

Island Creek Coal Company
1741 Hilltop Road
Morganfield, KY 42437
Tommy Gatlin, Gen. Mine Mgr.
270-389-1071
Facility: Ohio # 11 Prep Plant
County: Union
Nearest Town: Uniontown
Intersection: KY 360 - KY 871
Quad: Uniontown
37° 45' 37" / 87° 56' 50"
Preparation Plant
Status: In-Active
RR: NON-RAIL
Siding: N/A
Siding #: N/A
Stoker Coal Capabilities - Direct Beltline to River Terminal

KenAmerican Resources, Inc.
7590 Hwy. 181
Central City, KY 42330
Dennis Bryant, Gen. Mgr.
270-754-3237
Facility: Paradise 9 Prep
County: Muhlenberg
Nearest Town: Central City
Intersection: KY 70 - KY 181
Quad: Central City West
37° 17' 55" / 87° 12' 33"
Preparation Plant
Status: Active
RR: NON-RAIL
Siding: N/A
Hunter Davis, Prep Mgr.

Peabody Coal Company
P.O. Box 328
Morganfield, KY 42437
Charles Lilly, Engineering Mgr.
270-389-1001
Facility: Camp # 9 Prep Plant
County: Union
Nearest Town: Waverly
Intersection: KY 141 - KY 60
Quad: Waverly
37° 49' 9" / 87° 49' 19"
Preparation Plant
Status: Active
RR: NON-RAIL
Direct Beltline to River Terminal
Alan Zaborac, Mgr. Of Prep

April, 2004

Kentucky Coal Council
<table>
<thead>
<tr>
<th>Prep &amp; Rail Facility Name</th>
<th>Address</th>
<th>Contact Person</th>
<th>Phone</th>
<th>Facility</th>
<th>County</th>
<th>Nearest Town</th>
<th>Intersection</th>
<th>Quad</th>
<th>Rail Facility Status</th>
<th>RR</th>
<th>Siding</th>
<th>Trains &amp; Capabilities</th>
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</thead>
<tbody>
<tr>
<td>Pleasant View Terminal, Inc.</td>
<td>755 Nebo Road, Madisonville, KY 42431</td>
<td>Gary Peyton, President</td>
<td>270-825-3181</td>
<td>Pleasant View Terminal</td>
<td>Hopkins</td>
<td>Madisonville</td>
<td>KY 1302 - KY 70</td>
<td>Madisonville West</td>
<td>In-Active</td>
<td>P &amp; L</td>
<td>Oriole</td>
<td>100 Car Unit Train (4 Hrs)</td>
</tr>
<tr>
<td>T &amp; T Washing, Inc.</td>
<td>P.O. Box 183, Madisonville, KY 42431</td>
<td>Eddie Tapp, President</td>
<td>270-825-3415</td>
<td>No. 1 Prep</td>
<td>Hopkins</td>
<td>St. Charles</td>
<td>KY 70 &amp; KY 1687</td>
<td>St. Charles</td>
<td>Active</td>
<td>P &amp; L</td>
<td>N/A</td>
<td>Truck access only, Rewashing Slurry, Portable Plant, Industrial Stoker Coal, Certified Belt Scale</td>
</tr>
<tr>
<td>Tennessee Valley Authority</td>
<td>13246 St. Rt. 176, Drakesboro, KY 42337</td>
<td>Don Gaston, Plant Manager</td>
<td>270-476-3300</td>
<td>Paradise Coal Prep</td>
<td>Muhlenberg</td>
<td>Drakesboro</td>
<td>KY 176 - US 431</td>
<td>Paradise</td>
<td>Active</td>
<td>CSXT West Ky</td>
<td>P &amp; L</td>
<td>Certified Belt &amp; Truck Scales, Industrial Stoker &amp; Blending</td>
</tr>
<tr>
<td>Vision Processing Co.</td>
<td>P.O. Box 99, Sebree, KY 42455</td>
<td>Jack Whitfield, Gen. Mgr.</td>
<td>270-835-7643</td>
<td>Vision # 9 Prep Plant</td>
<td>Webster</td>
<td>Sebree</td>
<td>US 41 - KY 494</td>
<td>Sebree</td>
<td>Active</td>
<td>CSXT West Ky</td>
<td>Siding: Cardinal 9</td>
<td>Certified Belt &amp; Truck Scales, Industrial Stoker &amp; Blending</td>
</tr>
<tr>
<td>Warrior Coal, LLC</td>
<td>57 J.E. Ellis Road, Madisonville, KY 42431</td>
<td>Bill Adleman, General Mgr.</td>
<td>270-249-3100</td>
<td>Warrior Prep Plant</td>
<td>Hopkins</td>
<td>Madisonville</td>
<td>KY 1034 - KY 630</td>
<td>Madisonville West</td>
<td>Active</td>
<td>CSXT West Ky</td>
<td>P &amp; L</td>
<td>Certified Belt &amp; Truck Scales, Industrial Stoker &amp; Blending</td>
</tr>
<tr>
<td>Webster County Coal, LLC</td>
<td>1586 Balls Hill Road, Nebo, KY 42441</td>
<td>Alan Boswell, General Mgr.</td>
<td>270-249-2205</td>
<td>Dotiki Mine Prep Plant</td>
<td>Webster</td>
<td>Clay</td>
<td>KY 270 - KY 132</td>
<td>Providence</td>
<td>Active</td>
<td>CSXT West Ky</td>
<td>N/A</td>
<td>Certified Belt Scale, Industrial Stoker Capability</td>
</tr>
</tbody>
</table>
West Kentucky Coal
Synthetic Fuel Plants

Warrior Coal, LLC
57 J.E. Ellis Road
Madisonville, KY 42431
Bill Adleman, General Mgr.
270-249-3100
Facility: Warrior Synfuel Plant
County: Hopkins
Nearest Town: Madisonville
Intersection: KY 1034 – KY 630
Quad: Madisonville West
37 20’ 43” / 87 34’ 42”
Synfuel Plant
Status: Active
RR: CSXT West Ky P&L
Siding: Cardinal 9 P&L
Siding #: 44410 31504
120 Car Unit Train (4 Hours)
Product: 2” Briquette
Binder: Synthetic Binder
TPH: 590
Jerry Whitehouse, Plant Mgr.

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